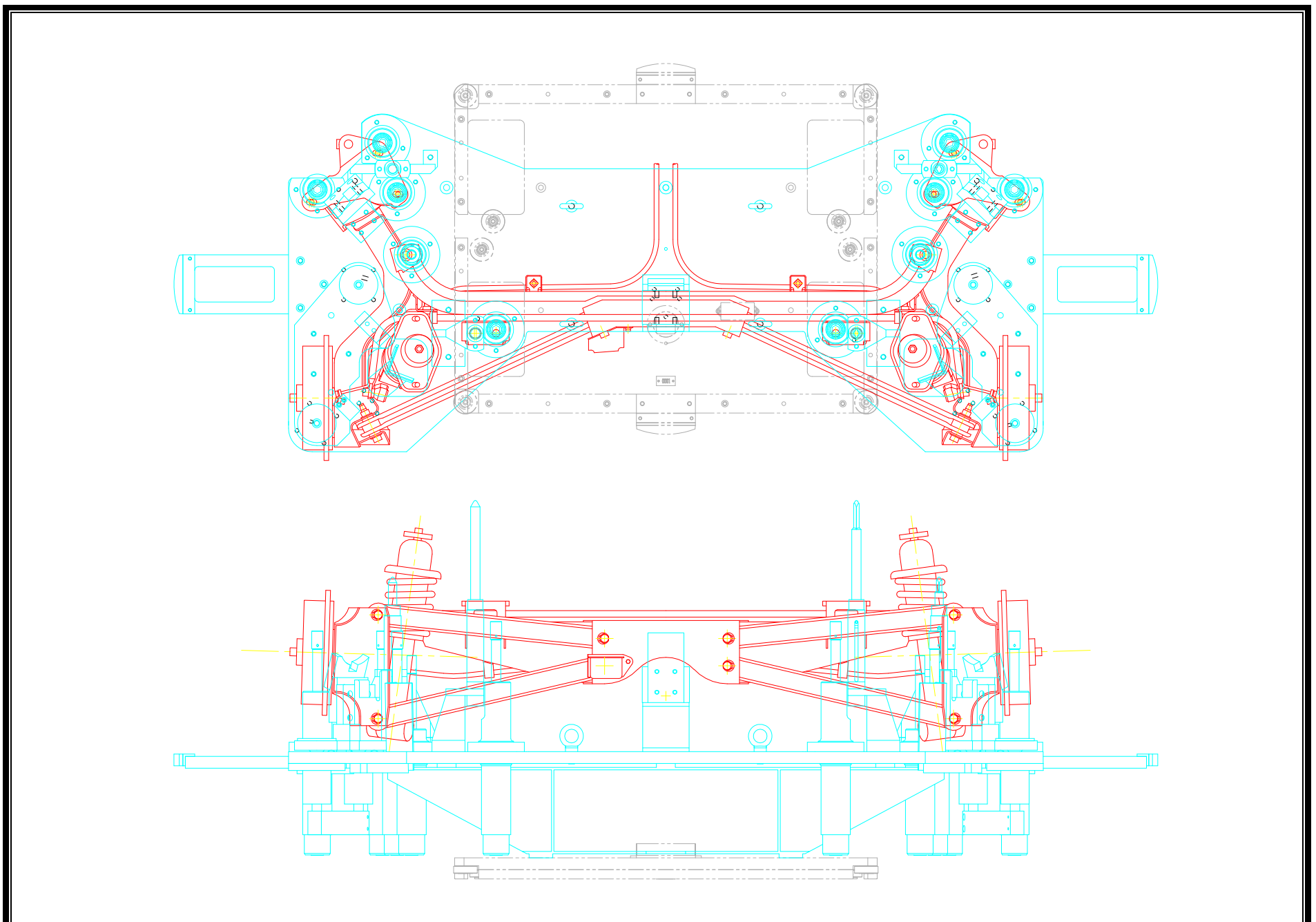


## EQUIPMENT DATA SHEET - 15

### ASSEMBLY TRANSFER PLATENS

- Full length hardens steel transfer rails, positioned on underside of base.
- Fully machined lower base, manufactured from cast steel or aluminum tool plate.
- Replaceable harden steel stop pads and corner guide roller assemblies.
- Machined locations for positioning points and line data tag device, if required.
- Upper location fixture plate, – Static or rotating.
- The fixture supports will be designed to interface with the assembly to give maximum stability.
- Each support will have removable harden support blocks or location pins.
- Should multiple assembly positions be required the unit can be supplied with detachable supports allow maximum area access to the platern.
- The upper fixture plate can be design to rotate, giving 360-degree access.
- Indent cams can be supplied to secure the upper plate at any number of radial positions.
- The unit can be supplied with additional trays to hold assembly components or tooling.
- A plastic under tray can also be supplied to contain any oil or water spillage.



**REAR SUSPENSION ASSEMBLY (COMPONENT IN RED)**